



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2570

Job Sheet 181626



Part No: D2570

Job Qty: 150 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/2/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	150 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Machining		JBD 18/4/27
100	Hardinge	150 pcs	8/10/18	8/10/18	0.01	5.77	Hardinge		JBD 18/4/27
110	QC	150 pcs	8/10/18	8/10/18	0.00	0.00	QC2		JBD 18/4/27
120	QC	150 pcs	8/10/18	8/10/18	0.00	0.00	QC8		JBD 18-08-27
130	Packaging	150 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3	FP001	BEB 18-08-28
140	QC21-SA	150 Ea	8/10/18	8/10/18	0.00	0.00	QC21		DAS 21 AUG 28 2018

Part Op 100 - Machine as per folio FA258
Descriptions: 130 - LOCATION : ST008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	9.9000 ft (.066 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	10	83	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches $\pm$ 0.010	0.810 0.790		
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
3	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		
4	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
5	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
7	Bushing	0.030inches $\pm$ 0.010	0.040		

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Work Order update only ☐

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			0.020
8	Bushing	20.000Degrees ± 0.000	20.000
			20.000

Plex 8/2/18 8:55 AM Dart.lajeunesse.marie

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